Code No: 26

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD MBA-II Semester Regular Examinations July 2010 PRODUCTION AND OPERATIONS MANAGEMENT

Time: 3hours

Max.Marks:60

R09

Answer any Five questions All questions carry equal Marks

- 1. a) What are the objectives of production management. Discuss.
 - b) Write the history of operations management.
- 2. How does design for manufacturability work? How are DFM and value Engineering different? Explain with examples.
- 3. Why is location a strategic decision? What are the factors that affect the choice of locations? Which of those factors can be measured using objective measurements and which cannot? Describe and explain your answer.
- 4. Name the important factors that influence choice of strategy in aggregate planning. Are these options also applicable to service organization? What special difficulties do services pose for aggregate planning?
- The precedence relationship for the operations in an assembly line is as follows: 5. Task А В С D Ε G Η Ι J Κ F Immediate F.G C.E H.I J В C.D A Predecessors or 1 6 2 1 1 5 Time (min)

Balance the line if the cycle time is 9 min.

- 6. a) What is the purpose of work measurement? What are the uses of work measurement?
 - b) Write about human factors in the application of work study? What are the applications of work study?
- 7. a) Why range method is preferred for process capability study?
 - b) What is OC curve? Explain its characteristics.
- 8. The normal and crash times and direct costs for the activities of a project are shown below:

Activity	Time (weeks)		Cost (Rs.)	
	Normal	Crash	Normal	Crash
1-2	5	2	6000	9000
2-4	6	3	7000	10000
1-3	4	2	1000	2000
3-4	7	4	4000	58000
4-7	9	5	6000	9200
3-5	12	3	16000	19600
4-6	10	6	15000	18000
6-7	7	4	4000	4900
7-9	6	4	3000	4200
5-9	12	7	4000	8500

- index is the indirect of the i Find the minimum cost project schedule if the indirect costs are Rs.1000/- per